Replace stock speedometer bolt & lockwasher with parts supplied in kit.

- 1. Disconnect back drive linkage of the transmission control arm. Remove stock shifter and linkage.
- 2. Remove the two bolts and lockwashers that fasten the transmission pad to the crossmember. Use a suitable jack to raise the transmission clear off the rubber insulator pad. Place a block of wood between the top of the jack and the transmission housing before raising jack. See exploded assembly drawing.
- 3. Slide base of HURST mounting bracket between the transmission pad and the rubber insulator. Replace the stock mounting bolts, but do not tighten them. Fasten the rear end of the bracket with the"U" clamp bolt. Remove jack and tighten all mounting bolts.
- 4. Install shifter on mounting bracket. Tighten mounting bolts. CONSOLE CARS ONLY Remove center console plate. Install spacer block between stick and shifter. IMPORTANT: CENTER MARK ON SPACER MUST FACE SHIFTER (toward driver), Tighten mounting bolts.
- 5. Assemble rods to their respective arms using nylon bushings and spring clips. Refer to exploded assembly drawing for proper parts combinations. Spin buttons onto threaded ends of rods to the middle of the thread length
- 6. Install arm/rod/button assemblies onto transmission. Fasten arms to shafts using stock bolts, lockwashers and flatwashers.
- 7. Insert nylon bushings into holes in levers (refer to assembly view). Align levers with shifter frame and insert neutral alignment rod (Pt. 148 1725) through notches in frame and holes in levers.
- 8. Rotate transmission arms backward and forward. The neutral position for each arm can be felt at the mid-position of full travel. Reverse arm must be moved to the end of its travel toward the front of car (dis-engaged position).
- 9. Adjust positions of button on each rod to permit easy slip-in fit of button into nylon bushing in proper lever, TRANSMISSION ARMS MUST REMAIN IN NEUTRAL POSITION WHILE ALIGNMENT IS ACCOMPLISHED. Fasten buttons in levers with spring clips.
- 10. Remove neutral alignment rod. Test shifter, Stick should move freely from side to side at neutral (between 1-2 and 3-4 shifting paths). An increased pull toward the operator should engage the reverse lever. If shifter functions properly, proceed to paragraph 11. If the stick CANNOT be moved freely between 1-2 to 3-4 or reverse path, one or more of the rod button adjustments must be corrected. Move stick forward to 3rd, then back to 4th, then into neutral. Insert neutral alignment rod. If rod CANNOT be inserted freely, the 3-4 rod button is incorrectly adjusted. Similar testing of 1-2 shift will prove alignment of 1-2 rod adjustment.

To check reverse rod button adjustment, place stick at neutral. Disconnect reverse rod adjusting button from reverse lever, Grasp rod and push all the way toward front of car. Adjust rod button for easy slip-in fit in bushing. Re-assemble and fasten with spring clip.

- 11. Adjust shifter stop bolts. Back both bolts out of shifter frame until only a few threads remain engaged. Push stick firmly into 3rd gear and hold. Screw 3rd gear stop bolt in until contact is made. Back bolt out one turn and tighten lock nut. Pull stick firmly back into 4th gear, screw 4th gear stop bolt in until contact is made, then back stop bolt out one turn and tighten lock nut.
- 12. Connect the back drive linkage rod to the hole provided at the lower end of the arm. Fasten with stock clip. NOTE: After installation has been completed, check to be sure that the column lock functions properly. If backdrive does not lock column, or if shifter cannot be put into REVERSE, adjust backdrive linkage at lower end of column rod



19. ROD

22 ARM

23. ROD

24. ARM

25. ROD

27. NEUTRAL ALIGNMENT ROD

BAGGED HARDWARE Pt. 154 5289 & Pt. 154 0057* *SPACER BLOCK USED IN CONSOLE INSTALLATION ONLY

COMPETITION/PLUS®

INSTALLATION INSTRUCTIONS

Pt. 148 1725



